#### Hazard Analysis

#### **Design and Integration of Embedded Systems**

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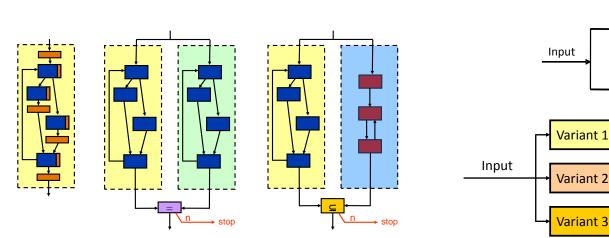


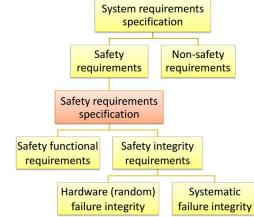
#### **Previous topics**

- Specification in safety-critical systems

   Safety function requirements
   Safety integrity requirements
   Dependability requirements

   Architecture design solutions
  - Error detection for fail-stop behavior
  - Fault tolerance for fail-operational behavior





Diagnostic unit

Output

Error

signal

Switch-

over

Output

Primary

Secondary

Voter



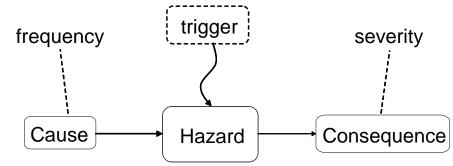
## Goals of this presentation

- Focus: Evaluation of the system architecture to ...
   Analyze the causes of potential hazards
  - Analyze the effects of component faults
- Learning objectives
  - Understand the role of architecture evaluation
  - Know the typical techniques for the analysis
  - Understand the method of risk estimation
  - Perform evaluation of a concrete architecture



## Hazard analysis

- Goal: Analysis of the fault effects and the evolution of hazards (hazardous states)
  - What are the causes of a hazard?
  - What are the consequences of a component fault?
- Results:
  - Hazard catalogue
  - Categorization of hazards <sub>fr</sub>
    - Frequency of occurrence
    - Severity of consequences
    - $\rightarrow$  Risk matrix



These results form the basis for risk reduction



## Categorization of the techniques

- On the basis of the development phase (tasks):
  - Design phase: Identification and analysis of hazards
  - Delivery phase: Demonstration of safety
  - Operation phase: Checking the effects of modifications
- On the basis of the analysis approach:
  - Cause-consequence view:
    - Forward (inductive): Analysis of the effects of faults/events
    - Backward (deductive): Analysis of the causes of hazards
  - System hierarchy view:
    - Bottom-up: From the components up to system level
    - Top-down: From the system level down to the components
- Systematic techniques are needed



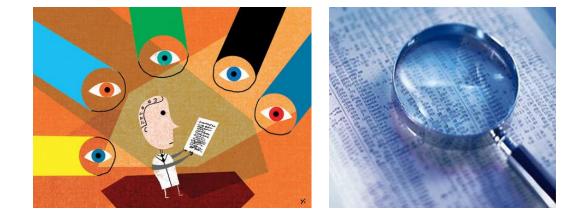
#### **Overview:** Analysis techniques

- Informal analysis
  - Checklists
- Systematic analysis of hazard causes and fault effects with risk estimation:
  - Fault tree analysis (FTA)
  - Event tree analysis (ETA)
  - Cause-consequence analysis
  - Failure modes and effects analysis (FMEA)

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B CC1100V/No supply from 1.1k     C300V/No supply from 3.3k     EC3300V/No supply from 3.3k		
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Δ (/) MISCELLANEOUS Miscellaneous fe - β CCF Models		
Consequences		
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#### Checklists





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# Checklists

- Basic approach
  - Collection of experiences about typical faults and hazards
  - Used as guidelines and as "rule of thumb" to avoid hazards
- Advantages
  - Known sources of hazards are included
  - Well-proven ideas and solutions can be applied
- Disadvantages
  - Completeness is hard to achieve (checklist is incomplete)
  - False confidence about safety
  - Applicability in different domains than the original domain of the checklist is questionable



# Example: Checklist to examine a design

- Completeness
  - Complete list of functions, components, tools
- Consistency
  - Internal and external consistency (e.g., with standards)
  - Traceability of requirements to components
- Realizability
  - Resources are sufficient
  - Usability is satisfied
  - Maintainability is considered
  - Risks handled: cost, technical, environmental
- Testability
  - Properties are specific, measurable, unambiguous
  - Quantitative statements (if possible)



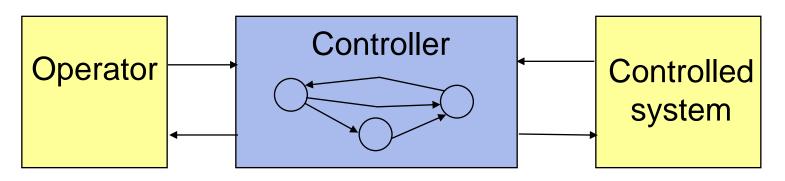
# Motivations to check the specification

- Experience: Hazards are often caused by incomplete or inconsistent specification
  - Example: Statistics of failures detected during the software testing of the Voyager and Galileo spacecraft 78% (149/192) specification related failures, from which
    - 23% stuck in dangerous state (without exit)
    - 16% lack of timing constraints
    - 12% lack of reaction to input event
    - 10% lack of checking input values
- Potential solutions to avoid such problems
  - Using a strict specification language
  - Applying well-proven design patterns
  - Checking the specification



Completeness and consistency:

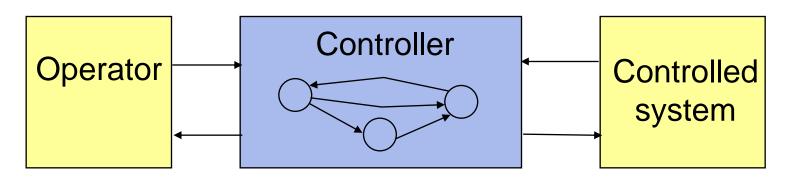
- State definition
- Inputs (trigger events)
- Outputs
- Relation of inputs (triggers) and outputs
- State transitions
- Human-machine interface





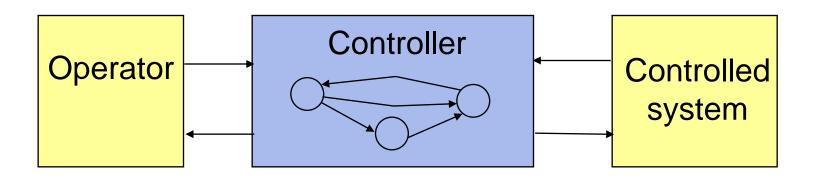
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- State definition
- Inputs
  - Safe initial state
- Outpu
   Actualization of the internal model: if input events are
- Relatic missing then timeout and transition to "invalid" state is required; output is not allowed in this state
- State transmons
- Human-machine interface



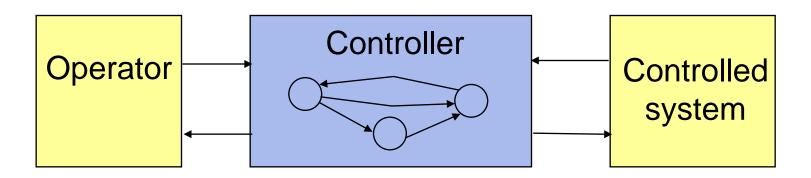


- State definition
- Inputs (trigger events)
- Output
  - Reaction to each potential input event
- Relatic Deterministic reactions
  - Input checking (value, timing)
- State t Handling of invalid inputs
- Humai Limited rate of interrupts (to avoid overload)



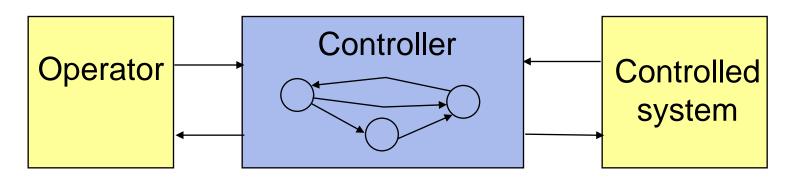


- State definition
- Inputs (trigger events)
- Outputs
- Relatic
  - Acceptance checking on the output
- State t There are no unused outputs
- Humai
  Compliance with the limitations of the environment



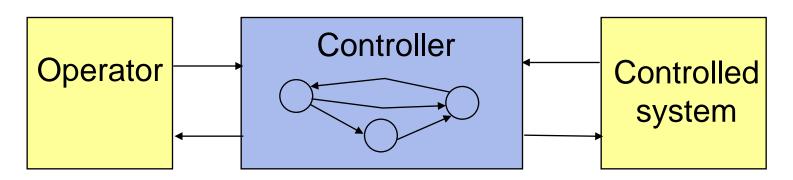


- State defir
   The effects of outputs are checked through
- Inputs (tri processing the induced inputs
  - Stability of the control loop is guaranteed
- Outputs
- Relation of inputs (triggers) and outputs
- State transitions
- Human-machine interface



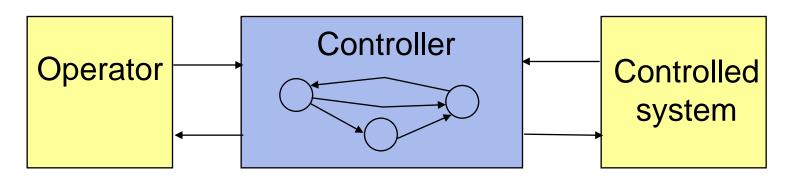


- Stat
  - Each state is reachable (static reachability)
  - Inp Transitions are reversible (reverse path exists)
  - Out Multiple transitions from dangerous state to safe state
    - Confirmed transitions from safe state to dangerous state
- Rela
- State transitions
- Human-machine interface



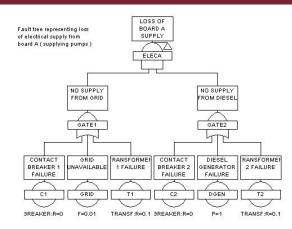


- State definition
- Inpt Well-specified outputs towards the operator:Ordering of events (with priorities)
- Out Limited frequency of updates
  - Obsolete outputs are removed (timeliness is considered) Rela
- State trans -113
- Human-machine interface





#### Fault tree analysis





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## Fault tree analysis

#### Analysis of the causes of system level hazards

- Top-down analysis
- Identifying the component level combinations of faults/events that may lead to system level hazard

#### Construction of the fault tree

- 1. Identification of the foreseen system level hazard: on the basis of environment risks, standards, etc.
- Identification of intermediate events (pseudo-events): Boolean (AND, OR) combinations of lower level events that may cause upper level events
- 3. Identification of primary (basic) events: no further refinement is needed/possible



#### Set of elements in a fault tree

Top level or intermediate event



Primary (basic) event



Event without further analysis



Normal event (i.e., not a fault)



**Conditional event** 



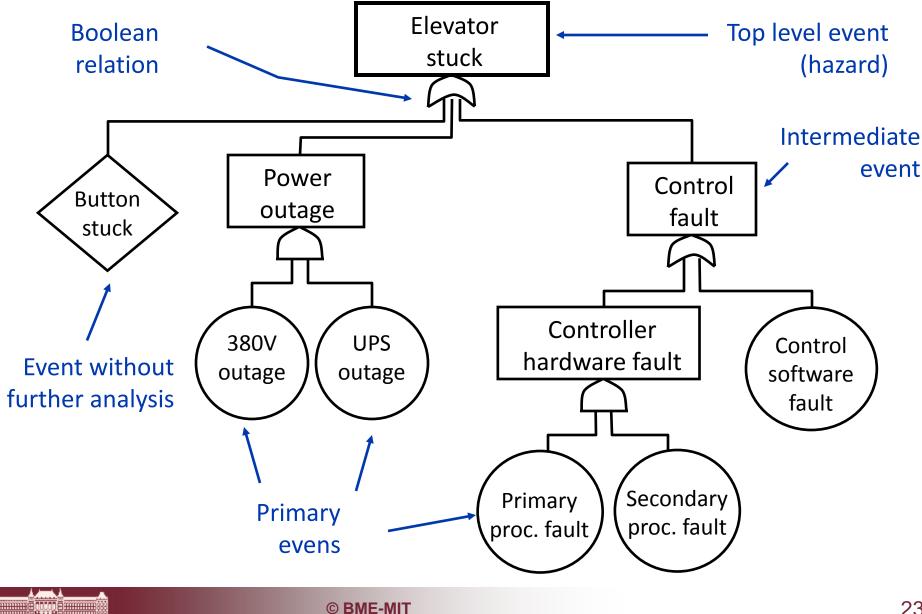
AND combination of events



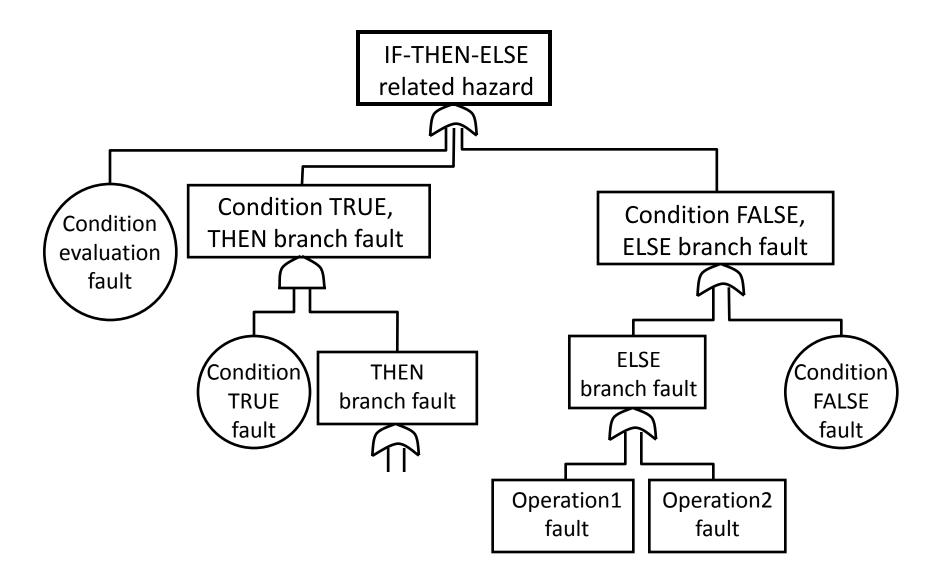
OR combination of events



#### Fault tree example: Elevator



#### Fault tree example: Software analysis





# Qualitative analysis of the fault tree

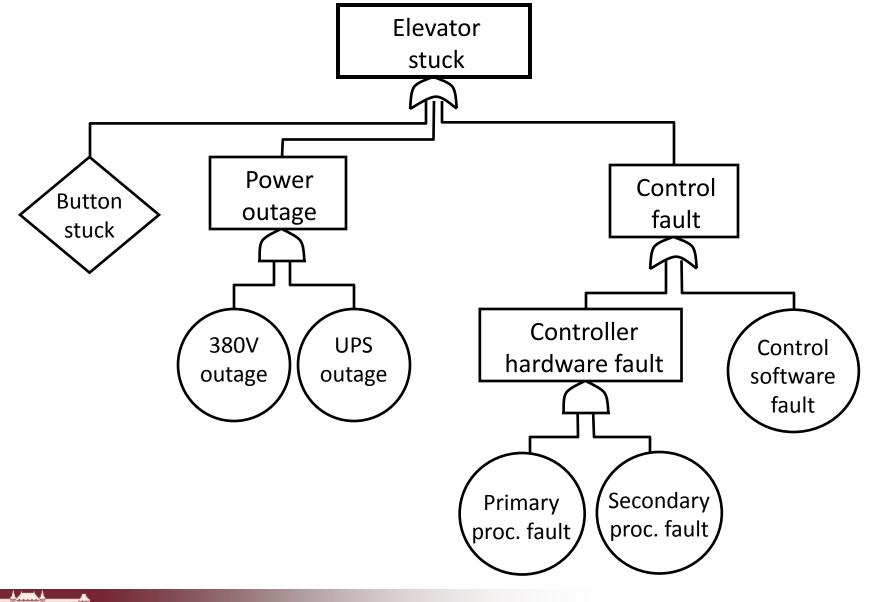
- Fault tree reduction: Resolving intermediate events/pseudo-events using primary events
   → disjunctive normal form (OR on the top of the tree)
- Cut of the fault tree: AND combination of primary events
- Minimal cut set: No further reduction is possible

There is no cut that is a subset of another

- Outputs of the analysis of the reduced fault tree:
   Single point of failure (SPOF)
  - Events that appear in several cuts

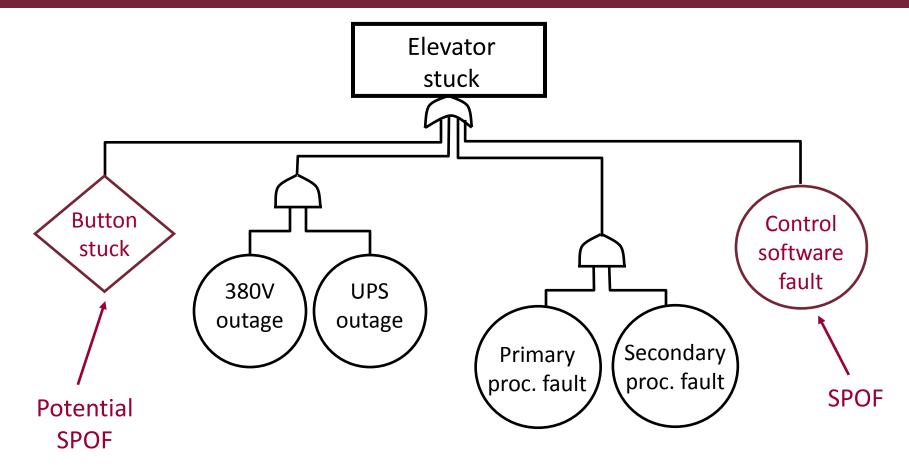


## Original fault tree of the elevator example





## Reduced fault tree of the elevator example



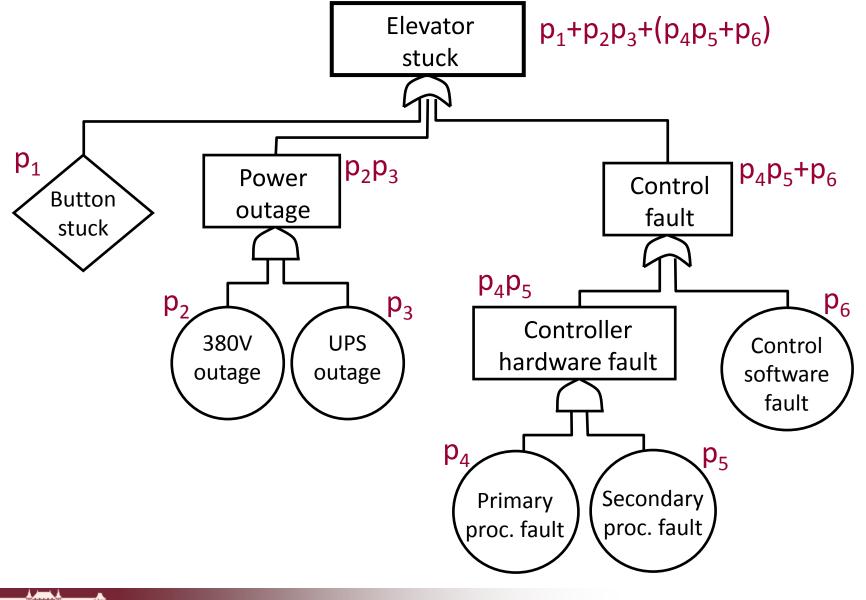


# Quantitative analysis of the fault tree

- Basis: Probabilities of the primary events
  - Component level data, experience, or estimation
- Result: Probability of the system level hazard
  - Computing probability on the basis of the probabilities of the primary events, depending on their combinations
  - AND gate: Product (if the events are independent)
    - Exact calculation: P{A and B} = P{A} · P{B|A}
  - OR gate: Sum (worst case estimation)
    - Exact: P{A or B} = P{A} + P{B} P{A and B} <= P{A} + P{B}
  - Probability as time function can also be used in computations
- Typical problems:
  - Correlated faults (not independent)
  - Representation of event sequences

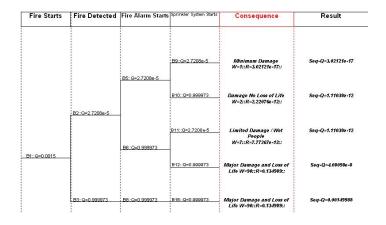


## Fault tree of the elevator with probabilities





#### Event tree analysis



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## Event tree analysis

- Forward (inductive) analysis: Investigates the effects of an initial event (trigger)
  - o Initial event:
  - Related events:
  - Ordering: Causality, timing
  - Branches: Depend on the occurrence of events

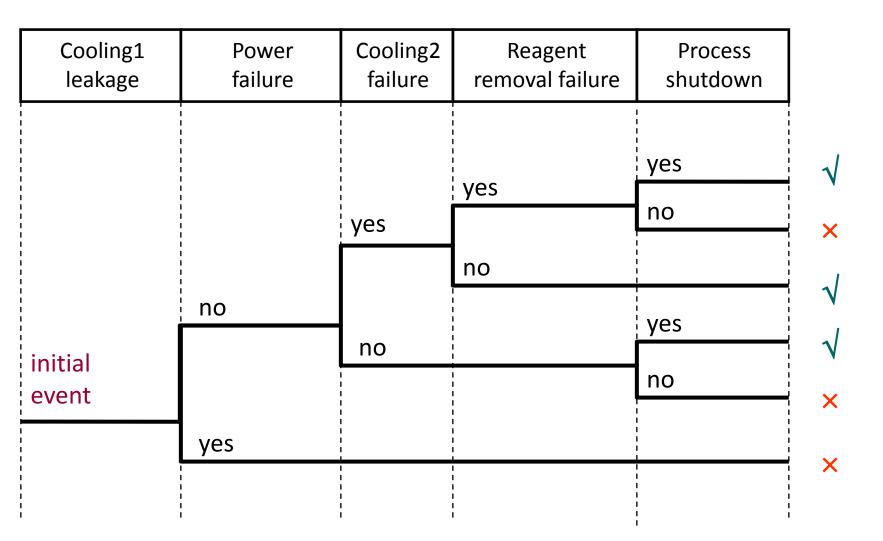
Component level fault/event

Faults/events of other components

- Investigation of hazard occurrence "scenarios"
  - Path probabilities (on the basis of branch probabilities)
- Advantages: Investigation of event sequences
  - Example: Checking protection systems (protection levels)
- Limits: Complexity, multiplicity of events

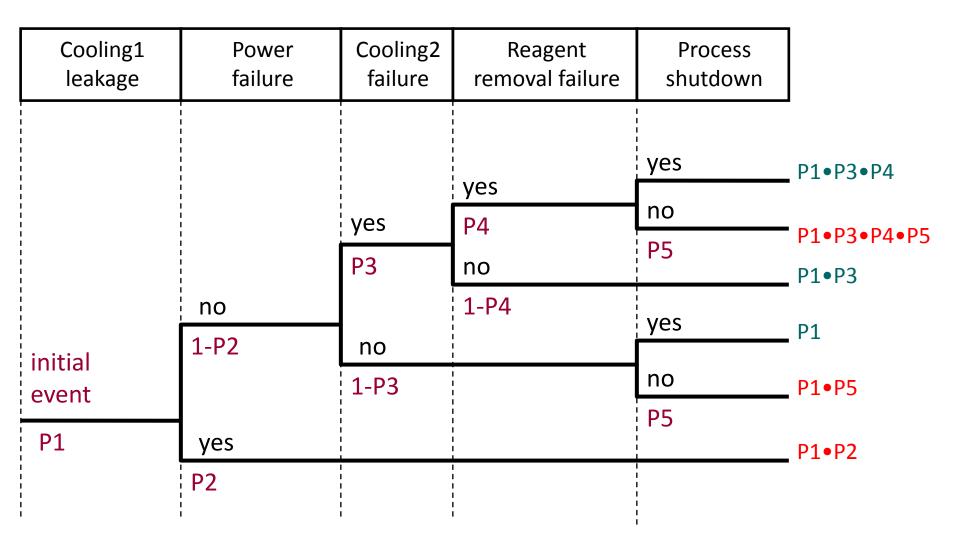


## Event tree example: Reactor cooling





## Event tree example: Reactor cooling





#### Cause-consequence analysis



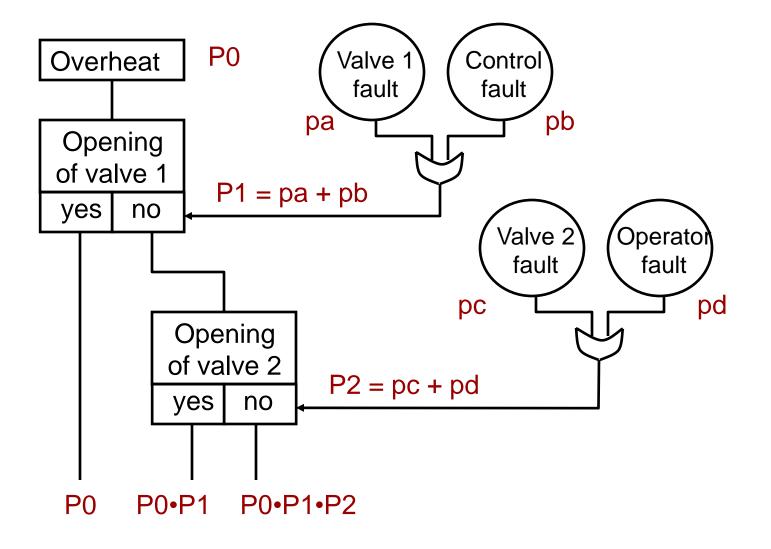
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#### 4. Cause-consequence analysis

- Integration of an event tree with fault trees
  - Event tree: Event sequences (scenarios)
  - Attached fault trees: Analysis of the causes of the specific occurrence of an event in the event tree
- Advantages:
  - Event sequences (forward analysis) and analysis of causal relations (backward analysis) together
- Drawbacks:
  - Separate diagram for each initial event
  - Complexity of diagrams



#### Cause-consequence analysis example





#### Failure modes and effects analysis

ltem and (% chance of failure)	Failure mode		Effect of failure mode		Criticality of effect by			
	Description	Chance	Description	Chance			pe x 10 <sup>6</sup> 1   Med   Low	
Main stack (0.2%)	Corruption Overflow	15% 60%	Data loss System crash Shutdown	24% 66% 90%	180	495	2700	
	Underflow	25%	System crash Warning	10% 98%		300		1225
Total					180	795	2700	1225



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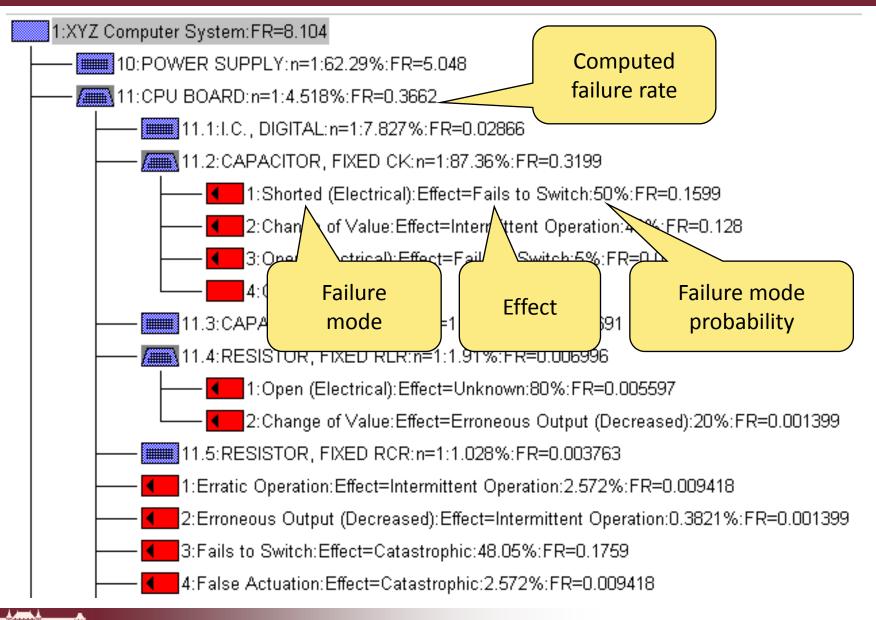
#### 5. Failure modes and effects analysis (FMEA)

- Systematic investigation of component failure modes and their effects
- Advantages:
  - Known faults of components are included
  - Criticalities of effects can also be estimated (FMECA)

Component	Failure mode	Ratio	Effect
D1 diode	open circuit	65%	- over- heating
	short circuit	35%	<ul> <li>damaged product</li> </ul>
	•••	•••	



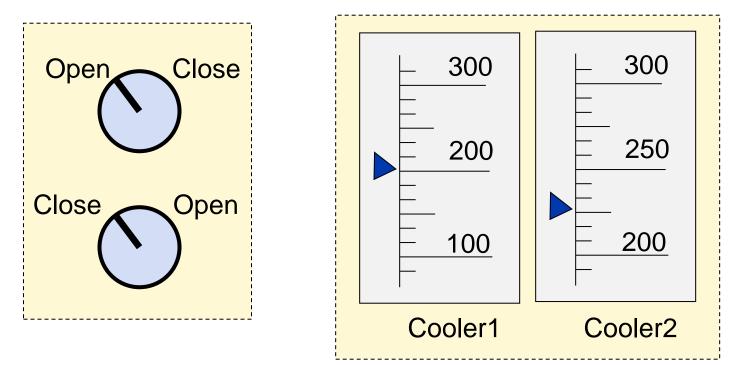
## Example: Analysis of a computer system





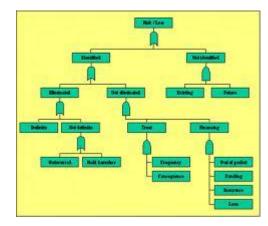
#### Analysis of operator faults

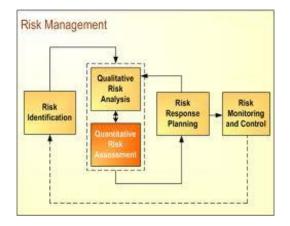
- Qualitative techniques:
  - Operation hazards effects causes mitigations
  - Analysis of physical and mental demands
  - Fault causes ← human-machine interface problems





#### **Risk reduction techniques**







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## Catalogue of hazards

- Categorization of hazards on the basis of hazard analysis (e.g., MIL-STD-822b, NASA):
  - Frequency of occurrence of hazards:
    - Frequent, probable, occasional, remote, improbable, incredible
  - Severity level of hazard consequences:
     Catastrophic, critical, marginal, insignificant
  - $\rightarrow$  Identification of risks
- Output of the categorization:
  - Risk matrix
  - Protection level: Identifies the risks to be handled



#### Example: Risk matrix (railway control systems)

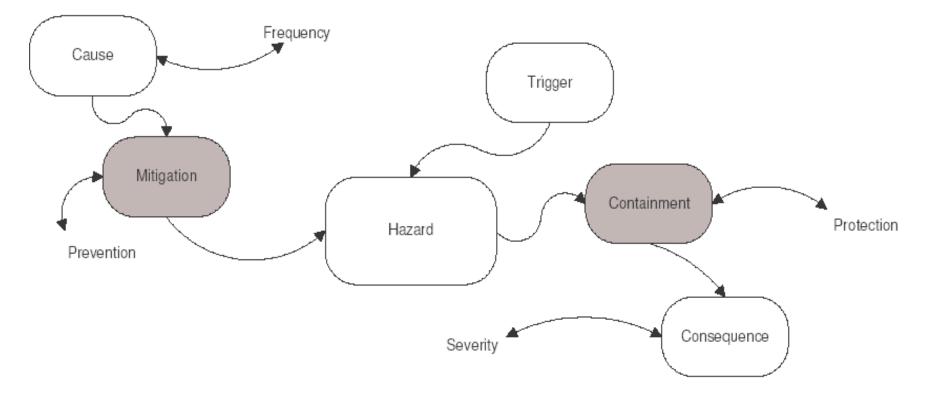
	Frequency of Occurrence of a Hazardous Event	RISK LEVELS			
Daily to monthly	FREQUENT (FRE)	Undesirable (UND)	Intolerable (INT)	Intolerable (INT)	Intolerable (INT)
Monthly to yearly	PROBABLE (PRO)	Tolerable (TOL)	Undesirable (UND)	Intolerable (INT)	Intolerable (INT)
Between once a year and once per 10 years	OCCASIONAL (OCC)	Tolerable (TOL)	Undesirable (UND)	Undesirable (UND)	Intolerable (INT)
Between once per 10 years and once per 100 years	REMOTE (REM)	Negligible (NEG)	Tolerable (TOL)	Undesirable (UND)	Undesirable (UND)
Less than once per 100 years	IMPROBABLE (IMP)	Negligible (NEG)	Negligible (NEG)	Tolerable (TOL)	Tolerable (TOL)
	INCREDIBLE (INC)	Negligible (NEG)	Negligible (NEG)	Negligible (NEG)	Negligible (NEG)
		INSIGNIFICANT (INS)	MARGINAL (MAR)	CRITICAL (CRI)	CATASTROPHIC (CAT)
		Severity Levels of Hazard Consequence			



### Basic idea for risk reduction

Intervening into the evolution of hazard consequences:

- Mitigation or prevention of causes
- Containment or protection of consequences





### Summary

#### Hazard analysis

- Checklists
- Fault tree analysis
- Event tree analysis
- Cause-consequence analysis
- Failure modes and effects analysis (FMEA)
- Risk matrix
  - Frequency of hazard occurrence
  - Severity level of hazard consequences
  - Basic idea for risk reduction

